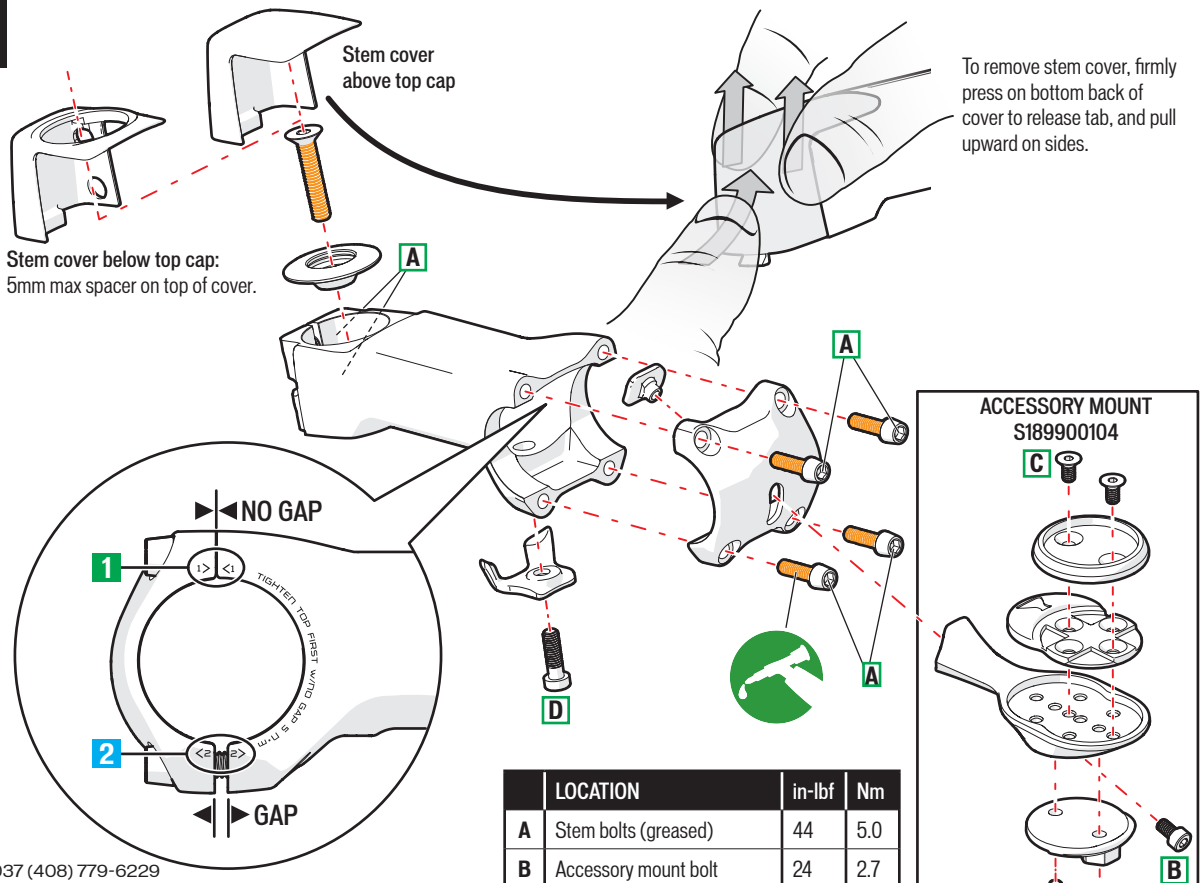
TECHNICAL GUIDE
S-WORKS TARMAC STEM

- Install the stem on the steerer tube, followed by the top cap and bolt.
- If desired, install the Accessory Mount on the faceplate. Do not torque until the end.
- Grease, then loosely thread the stem bolts through the faceplate and into the stem body.
- Position the handlebar in the desired position.
- 1 : Gradually torque the upper bolts to spec.
- 2 : Gradually torque the lower bolts, alternating from the left to right bolt to evenly increase the torque until the spec is reached.

For additional information about stem installation, please refer to the Specialized Bicycle Owner's Manual and the Tarmac SL7 User Manual, available at www.specialized.com.



	LOCATION	in-lbf	Nm
A	Stem bolts (greased)	44	5.0
B	Accessory mount bolt	24	2.7
C	Accessory mount puck bolts	9	1.0
D	Cable bat bolt	26.5	3.0

SPECIALIZED BICYCLE COMPONENTS
15130 Concord Circle, Morgan Hill, CA 95037 (408) 779-6229

0000148203_TG_R1, 01/20

We may occasionally issue updates and addendums to this document. Please periodically check www.specialized.com or contact Rider Care to make sure you have the latest information.

Info: specialized.com / 877-808-8154